

BBLADES is a fledgling propeller manufacturer but our propeller hydrodynamic knowledge and boat set up ability is second to none.

We are relatively new to investment casting. Our company has been through many hurdles launching our mainline propeller model offerings and we experienced unexpected issues and challenges to which no one could provide solutions. That is until we connected with Doug. His incredible experience and guidance provided answers to questions that none other could provide, all while delivering a level customer service professionalism that is second to none. I thank him for all he has done for us and the friendship that evolved over the process. He shared our concerns and then demonstrated great care as we worked together finding solutions.

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"Doug Marion has been an excellent resource for me in the past on many projects and over many years. Projects concerning urgent military acquisition to being one of the early adopters of 3D printing. His customer service has been outstanding and his technical understanding of metals, waxes and ceramics in the investment casting industry has been one of the best I have encountered in my nearly 50 years in the industry. Doug has well earned my recommendation."

Bob Dzugan

Founder of buyCASTINGS.com 1999

AMUG DINO 2011

- 45+ years of hands on investment/no-bake/ shaw/ permanent mold experience.
- 25 years consulting experience pertaining to the foundry in metallurgical, process control, best practice, defect analysis,.
- Has been involved with the ICI for many years and presented 2 technical papers
- Has been a member of several committees and sub committees to help better the ICI.